

# Specifications

## Grinding Capacity

Max. tool Ø (production)	32 mm	1.26"
Max. tool Ø (resharpening)	170 mm	6.70"
Max. tool length	700 mm	19.70"
Max. fluting length	425 mm	16.73"

## Workpiece Spindle

Clamping / Unclamping	pneumatic
Attachment	ISO 50 (SK 50)

## Grinding Spindle

Attachment	HSK 63F (HSK 50E)	
SMax. speed	12 000 min <sup>-1</sup>	
Power (S1)	10 (24) kW	14 (32) HP
Torque (S1)	12 (28) Nm	9 (21) ft-lbs
Grinding wheel Ø	150 mm	6"

## Machine

Dimensions (L x W x H)	1,7 x 1,7 x 2,0 m	
	67" x 67" x 79"	
Weight	3 700 kg	8,140 lbs

## Rotary Axes

B-axis range	340°
C-axis range	∞
C-axis rotation speed	2 000 min <sup>-1</sup>
Resolution	± 0.002°

## Linear Axes

Rapid feedrate	30 m/min
Acceleration	5 m/s <sup>2</sup>
Resolution	0.00001 mm

## CNC-Control

Type	NUM Flexium+
Software	NUMROTOplus®

## Wheel Changer

Capacity	4x (8x / 12x)
Attachment	HSK 63F (HSK 50E)

STRAUSAK reserves the right to change these data without notice



## North America

### Strausak Inc.

1295 Armour Blvd.  
Mundelein, IL 60060  
USA

Tel.: +1 847 393 2266  
sales@strausakusa.com

## Europe

### Strausak AG

Solothurnstrasse 136  
2504 Biel/Bienne  
Switzerland

Tel.: +41 32 677 55 55  
sales@strausakglobal.com

## Asia

### Strausak Ltd.

No. 12-3, Zhuangqian Rd.,  
Shengang Dist.,  
Taichung City 42951  
Taiwan

Tel.: +886 4 25610676  
sales\_asia@strausak-swiss.ch

**strausak**  
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[strausakglobal.com](http://strausakglobal.com)

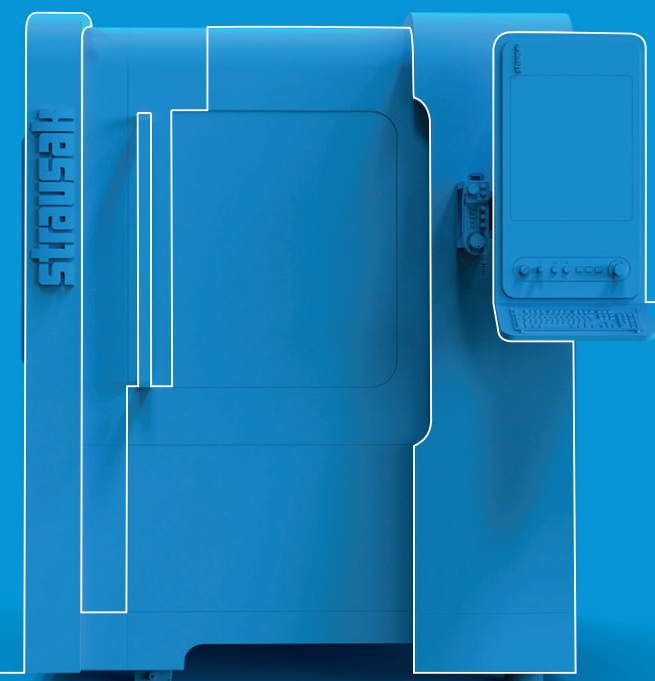
**strausak**

# The new Strausak ONE

Adapted to the unpredictable

Next-generation CNC tool grinder designed  
for small batches, special tools or resharpening

**Strausak ONE**  
Versatile Swiss Precision



Adaptive Grinding Solutions

## STRAUSAK ONE

Adaptive Grinding Solutions

Strausak produces scalable grinding equipment for tool production & resharpening professionals.

Designed to combine precision and efficiency, Strausak machines help their owners stay competitive in a dynamic and unpredictable environment.



### Smart design

The STRAUSAK ONE is the ultimate 5-axis CNC-tool grinder for high quality production or resharpening of cutting tools.

- full direct drive axes
- actively cooled cast iron frame
- compact footprint
- outstanding ergonomics
- powerful spindles
- integrated automation

### Easy programming with numroto

NUMROTO is the preferred solution for tool programming for more than 25 years.

- unlimited programming possibilities
- accurate 3D simulation
- reliable performance prediction

### Wide Application range

The high versatility provided by the large selection of equipment allows for the efficient grinding of a large variety of tools.

- efficient up to Ø32 mm
- production or resharpening
- HSS, carbide, or ceramic



### Best ergonomics

Setup times are reduced to their minimum thanks to the unmatched access to the embedded equipment.

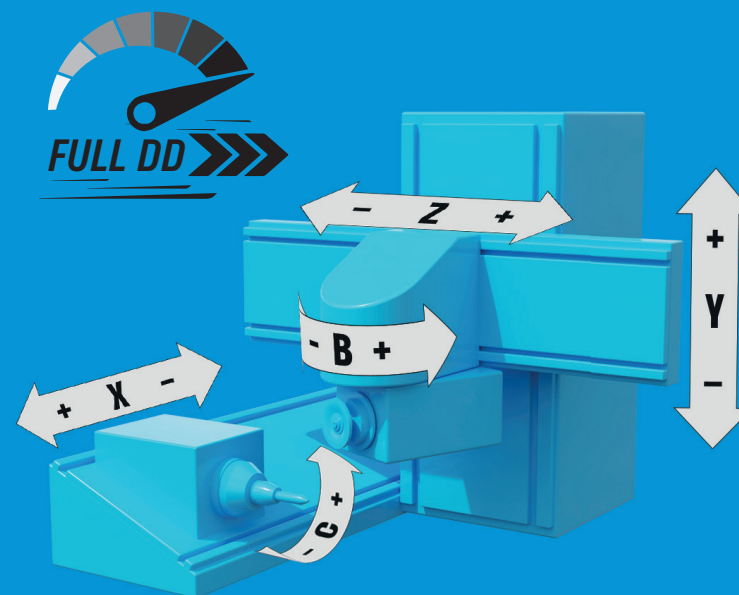
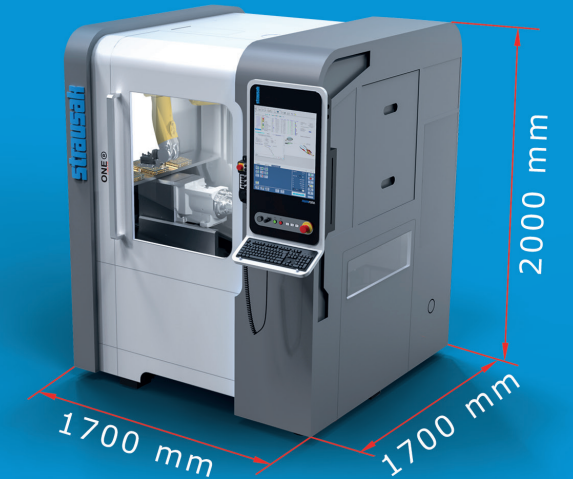
- large door access
- easy to reach components
- adjustable operating panel
- mobile machine pendant control

### Big achievement in a small footprint

Modern workshops need flexibility, efficient floorspace use, lean processes, short setups, and small machines.

However, compactness will not impact capacity.

- fluting length up to 425 mm (16.73")
- cylindrical grinding up to Ø170 mm (6.7")
- 24 kW (32 HP) spindle
- integrated tool loader
- integrated wheel changer



### Perfect finish at high accuracy

Full direct drive on all 5 axes for unique performance and reliability.

- outstanding surface quality
- accurate path control
- fast positioning
- fast wheel and tool changes
- no wear, no backlash



### Modular equipment upgrades

When the needs change, the equipment has to adapt.

- R**obot loader  
Add an integrated pickup or robot loader to enhance your productivity
- W**heel magazine  
Integrate higher wheel capacity to allow for more flexibility
- P**allet magazines  
Add an automatic pallet magazine to grant more autonomy